

Date: Thursday, 4/5/2007 11:59:00 AM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRIKER PLATE
Job Number	: 31692		
Estimate Number	: 10589		
P.O. Number	: <u>N/A</u>	Part Number	: D2237
This Issue	: 4/5/2007	Drawing Number	: D2237 REVD1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u>	Drawing Revision	: D1
Previous Run	: 30680	Material	: <u>N/A</u>
Written By	: <u>[Signature]</u>	Due Date	: 5/5/2007
Checked & Approved By	: <u>[Signature]</u>	Qty:	100 Um: Each
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC		

## Additional Product

Job-Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)  
304/316 .032 Sheet  
Batch: M102159

SAD 07/05/23

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
1-Cut as per Dwg D  
Dwg Rev: D2  
Prog Rev: D2

SAD 07/05/23 100

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/05/23 100

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SAD 07.05.23 100

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

SAD 07/05/24

(100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/25

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
2/05/25	5	Count 99 missing 1 piece						

NOTE: Date & initial all entries

Date: Thursday, 4/5/2007 11:59:00 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 31692

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

counted (101)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

GA X4 ml 01/05/04

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(101)  
07/03/05

Job Completion



W 07.03.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

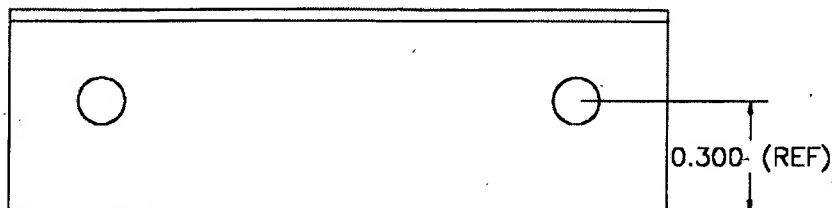
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

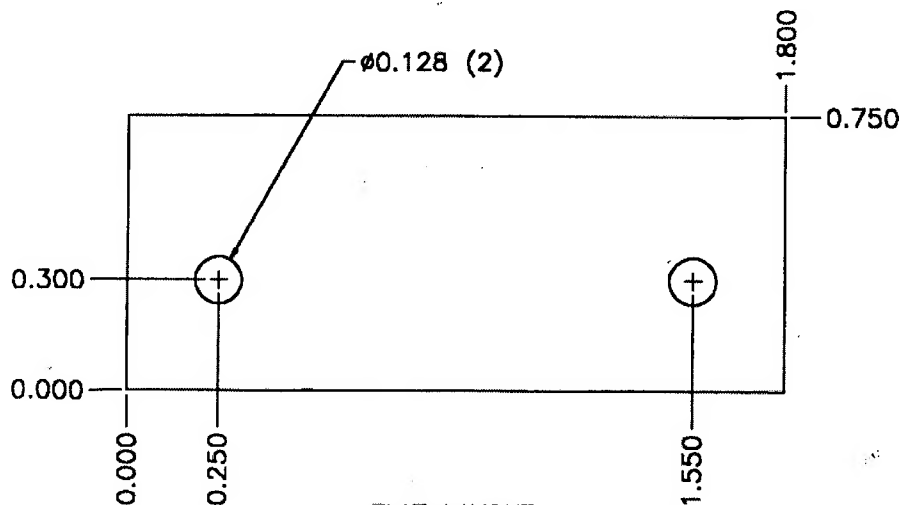
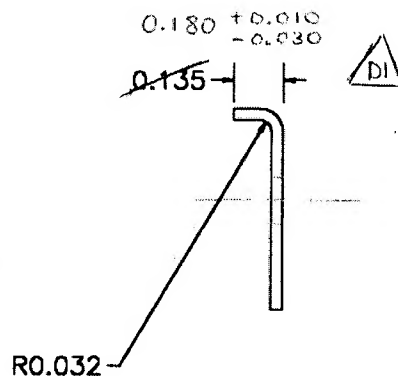


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25	TITLE STRIKER PLATE		SCALE 2:1
DI	04.06.15		UPDATE DIMENSION

RELEASED  
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **31692**



DART AEROSPACE LTD		Work Order: 3892
Description: <del>Beepaw</del> Striker Plate		Part Number: D2237
Inspection Dwg: D2237 Rev: 01		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.300	+/- 0.010	0.304	✓		Vern	
B 0.250	+/- 0.010	0.254	✓		Vern	
C 1.550	+/- 0.010	1.551	✓		Vern	
D 1.800	+/- 0.010	1.805	✓		Vern	
E 0.750	+/- 0.010	0.756	✓		Vern	
F Ø0.128	+ 0.005 - 0.001	Ø0.130	✓		Vern	
G 0.034	+/- 0.010	0.032	✓		Vern	
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: SAG	Audited by: JF	Prototype Approval:	N/A
Date: 07/05/23	Date: 07-05-23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue	KJ/RF	